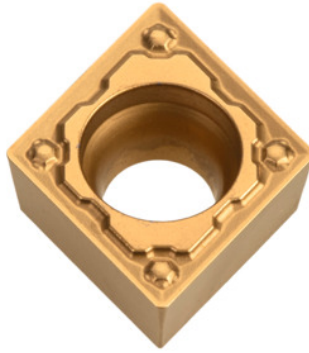


**Indexable insert for turning CCMT 120408, for medium machining, Grade: HBT130****Order data**

Order number	260221 HBT130
GTIN	4062406257040
Item class	22D

Technical description

Cutting speed v_c main application	50 - 200 m/min
ISO code indexable insert	CCMT 120408
Tool material	Carbide
Feed f	0.05 - 0.35 mm/rev.
Corner radius	0.8 mm
Main application	M
Grade	HBT130
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Coating	TiCN

Chip breaker	MM
Cutting depth a_p	0.3 - 3 mm
Number of changes/inserts	2
Type of product	Indexable insert for turning